

LOCTITE®



LOCTITE® 3D CLEANER C™

LOCTITE®

Henkel Corporation

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3D CLEANER C™



LOCTITE 3D Cleaner C™

LOCTITE 3D Cleaner C is used for cleaning of Digital Light Processing (DLP) printed parts. It is non-flammable at ambient temperature and non-harmful. LOCTITE 3D Cleaner C can be used at increased temperature up to 50 °C to adjust cleaning performance.

PROPERTIES

Property	Measure	Value
Viscosity at 20°C (68 °F)	cP	14
Flash point	°C (°F)	75 (167)
Specific gravity (25 °C)		0.95
Initial Boiling Point	°C (°F)	190 (374)
Appearance		Clear liquid
Color		Colourless



Benefits:

- Non-flammable at ambient temperature
- Non-harmful



Ideal for:

- Cleaning of DLP resin parts



Markets:



Industry



Automotive



Consumer
Goods

General Information

For safe handling information on this product consult the Safety Data Sheet (SDS)

Directions of use:

- Provide adequate ventilation and use personal safety equipment (see SDS)
- Use at 20 °C to 50 °C
- Immerse for 2 to 4 minutes intervals (typical) with adequate mixing
- Rinse with clean DI water for 1 to 2 minutes with agitation, optionally rinse with IPA if stated on material TDS
- Provide adequate drying time prior to UV curing (Typical 60 minutes at 20 °C to 25 °C)
- Cleaning time varies with type of resin, temperature, agitation and part complexity
- Validated workflows need to be followed to achieve properties as provided in the TDS. Users should defer to the most current workflow information for best results which can be found at <https://www.loctiteam.com/printer-validation-settings>



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NOTE

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