

Technical Data Sheet

Ultracur3D® ST 80

Reactive Urethane Photopolymer

General Properties	Norm	Typical Values
Viscosity, 30 °C	Cone/Plate Rheometer ¹	418 mPas
Viscosity, 50 °C	Cone/Plate Rheometer ¹	121 mPas
Density	ASTM D792	1.12 g/cm ³
Density (liquid resin)	ASTM D4052-18a	1.085 g/cm ³

Tensile Properties	Norm	Typical Values
E Modulus	ASTM D638	1530 MPa
Ultimate Tensile Strength	ASTM D638	34.30 MPa
Elongation at Break	ASTM D638	21.0 %

Flexural Properties	Norm	Typical Values
Flexural Modulus	ASTM D790	1670 MPa
Flexural Strength	ASTM D790	60.70 MPa

Impact Properties	Norm	Typical Values
Notched Izod (Machined), -30 °C	ASTM D256	14.82 J/m
Notched Izod (Machined), 23 °C	ASTM D256	17.13 J/m
Charpy notched, 23 °C	ISO 179-1	1.47 kJ/m ²

Thermal Properties	Norm	Typical Values
HDT at 0.45 MPa	ASTM D648	46.5 °C
HDT at 1.82 MPa	ASTM D648	42.8 °C

Hardness	Norm	Typical Values
Shore D	ASTM D2240	82

Other	Norm	Typical Values
Biocompatibility	ISO 10993	Information available on request

1) Determined with TA-Instrument DHR rheometer, cone/plate, diameter 60 mm, shear rate 100 s⁻¹

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